| ㄴ PACCOR <br> PACKAGING SOLUTIONS | PACCOR Polska Sp. z o. o. Skierniewice Branch | Version 0 |
| :---: | :---: | :---: |
|  |  | Revision A |
|  | Replaces specification no. n/a From: n/a Due to: n/a | Date: 2021.05.21 |
|  |  | Page 1 of 2 |
| Code: E200228 Article: clear EU270 cup PET 200/270mI (SET B) <br> Specification no. clear PT250 Ø78xH97 <br> Prepared by: UN  |  | UPC: 5907739664068 Food contact: cold beverages |
|  |  | CE mark: Yes |
| Checked by: Dept. Super. | Production Supervisor: Dept. Super. |  |
| Attachments: | Article drawing: EU270; Nr. Formy \# 17.5363 |  |

pic:


Box inner size:


Palletizing:


Articles in a pile: 50
Piles in a box: 25
Articles in a box: 1250
Box inner size: $392 \times 392 \times 480$
Box load gross: $9,21 \mathrm{~kg}$
Boxes per pallet: 24
Articles per pallet: 30000
Pallet height: $2,13 \mathrm{~m}$
Pallet type: EURO
Pallets per truck: 33
FTL: 990000
Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: film
- Box liner: LDPE G380058

PÓŁRĘKAW LD 235/0,022 22 $\mu$

- Labels per pallet sides: 2
- Corner box label: Yes
- Customer label: No
- Box: cardboard G300018 -

620829

## I. General arrangement

PACCOR Polska Sp. zo. o. will deliver the article EU270 cup PET 200/270ml (SET B) according to and within the limits of this article specification. Supplier food contact safety declaration will follow.
Basic article characteristics are outlined in the attached article drawing: "EU270". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).
II. Raw material specification

| Compounds | Basic composition | Alternative |
| :--- | :---: | :--- |
| Name | $50 \%$ R-PET / | R-PET flakes up to |
| Percentage | $50 \%$ VIRGIN | $80 \%$ |
| Name $0 \%$ $0 \%$ <br> Percentage $0 \%$ $0,0 \%$ <br> Name <br> Percentage   $\mathbf{l}$ |  |  |

III. Sheet specification

| Parameter | Value | Tolerance |
| :--- | :---: | :--- |
| Thickness | $0,97 \mathrm{~mm}$ | $\pm 0,07 \mathrm{~mm}$ |
| Width | $690,0 \mathrm{~mm}$ | $+2 /-5 \mathrm{~mm}$ |
| Color ${ }^{*}$ | clear | BWTC |
| Layers | mono-layer |  |

IV. Basic article characteristics

| Parameter | Value | Tolerance |
| :--- | :---: | :--- |
| Length (or Ø) | $78, \mathrm{~mm}$ | $\pm 0,5 \mathrm{~mm}$ |
| Width (or Ø) | $78, \mathrm{~mm}$ | $\pm 0,5 \mathrm{~mm}$ |
| Height | $97, \mathrm{~mm}$ | $\pm 0,5 \mathrm{~mm}$ |
| Stacking distance | $7,40 \mathrm{~mm}$ | $\pm 0,2 \mathrm{~mm}$ |
| Weight | $6,7 \mathrm{~g}$ | $\pm 0,5 \mathrm{~g}$ |
| Capacity nominal / brimful | $200 / 270 \mathrm{ml}$ | $\pm 10 \mathrm{ml}$ |
| Reference*: | EU270 cup PET 200/270mI (SET B) |  |

*B - black, W - white, T - transparent, C - any color

## V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

## VI. Delivery \& Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, $10-40^{\circ} \mathrm{C}, \mathrm{RH}<85 \%$. Articles good to use within a year from production date, if properly stored. VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.
VIII.Signed approval

| H\&Q Manager | Buyer Representative: |  |
| :---: | :--- | :--- |
| Monika Mikulska |  |  |
| Date: 2021.05 .21 | Date: 2021.05 .21 | Date: |

[^0]| $\square \underset{\text { PACKAGING SOLUTIONS }}{\text { PACOR}}$ | PACCOR Polska Sp. zo. o. <br> Skierniewice Branch | Version 0 |
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[^1]
[^0]:    - Remarks: No separation between box layers - Absorption pads: no: weight: n/a-Stacking: A-A Sleeve label: yes

[^1]:    Własność PACCOR POLSKA, użycie bez pisemnego zezwolenia zabronione.

