PACCOR PACKAGING SOLUTIONS	PACCOR Polska Sp. z o. o.		Version 0
	Skierniewice Branch		Revision A
	Replaces specification no. n/a		Date: 2021.05.21
	From: n/a Due to: n/a		Page 1 of 2
Code: E200228	Article: clear EU270 cup PET 200/270ml (SET B) Specification no. clear PT250 Ø78xH97	Food	UPC: 5907739664068 contact: cold beverages
Prepared by: UN			CE mark: Yes
Checked by: Dept. Super.	Production Supervisor: Dept. Super.		
Attachments:	Article drawing: EU270; Nr. Formy # 17.5363		



Box inner size:

Palletizing:

I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article EU270 cup PET 200/270ml (SET B) according to and within the limits of this article specification. Supplier food contact safety declaration will follow. Basic article characteristics are outlined in the attached article drawing: "EU270". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

II. Raw material specification

Compounds	Basic composition	Alternative
Name	50% R-PET /	R-PET flakes up to
Percentage	50% VIRGIN	80%
Name	0%	0%
Percentage		
Name	0%	0,0%
Percentage		

III. Sheet specification

Parameter	Value	Tolerance
Thickness	0,97 mm	±0,07 mm
Width	690,0 mm	+2/-5 mm
Color*	clear	BWTC
Layers	mono-layer	

IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	78 , <i>mm</i>	±0,5 mm
Width (or Ø)	78 , <i>mm</i>	±0,5 mm
Height	97 , mm	±0,5 mm
Stacking distance	7,40 mm	±0,2 mm
Weight	6,7 <i>g</i>	±0,5 <i>g</i>
Capacity nominal / brimful	200 / 270 ml	±10 ml
Reference*:	EU270 cup PET 200/270ml (SET B)	

*B – black, W – white, T – transparent, C – any color

Label 4 box layers 6 boxes per layer

392 mm

480 mm

2,13 m load height

392 mm

800 mm Articles in a pile: 50

Articles in a box: 1250
Box inner size: 392x392x480
Box load gross: 9,21 kg
Boxes per pallet: 24

Articles per pallet: 30000
Pallet height: 2,13 m

Pallet type: EURO
Pallets per truck: 33
FTL: 990000

Piles in a box: 25

Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: film
- Box liner: LDPE G380058 PÓŁRĘKAW LD 235/0,022 22μ
- Labels per pallet sides: 2
- Corner box label: Yes
- Customer label: No
- Box: cardboard G300018 620829

V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

VI. <u>Delivery & Storage:</u>

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.

VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 2021.05.21	Date: 2021.05.21	Date:

- Remarks: No separation between box layers - Absorption pads: no: weight: n/a - Stacking: A-A - Sleeve label: yes

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